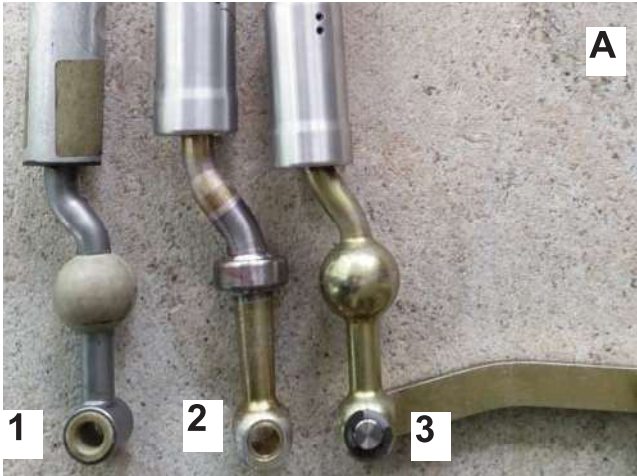


SPHERICAL BEARING SERIES. SUPPLEMENTAL INFORMATION FOR S SHAPED LEVERS

1. Only concerns S shaped levers where the spherical bearing is exposed like lever #2 in picture A. or where the spherical bearing is enclosed in an aluminum cartridge such as the lever in picture B. Most levers come with the cartridge already installed. DO NOT DISSASSEMBLE.
2. Align the holes of the aluminium cartridge (Picture C). That may require some light sanding of the factory carrier or of the cartridge.
3. Insert the bolts and tighten. Picture F. Note: E9XM3 Do not forget washers. See Pict D.
4. If the cartridge is supplied separately or should you decide to separate the cartridge from the bearing. Please refer to supplied instructions labeled "Stand Alone Adapter"



E9XM3. CRITICAL. WASHERS MUST BE USED . EXTRA WASHER SUPPLIED. If supplied washers are lost a #8 lock washer can be used. (Any hardware store carries it)

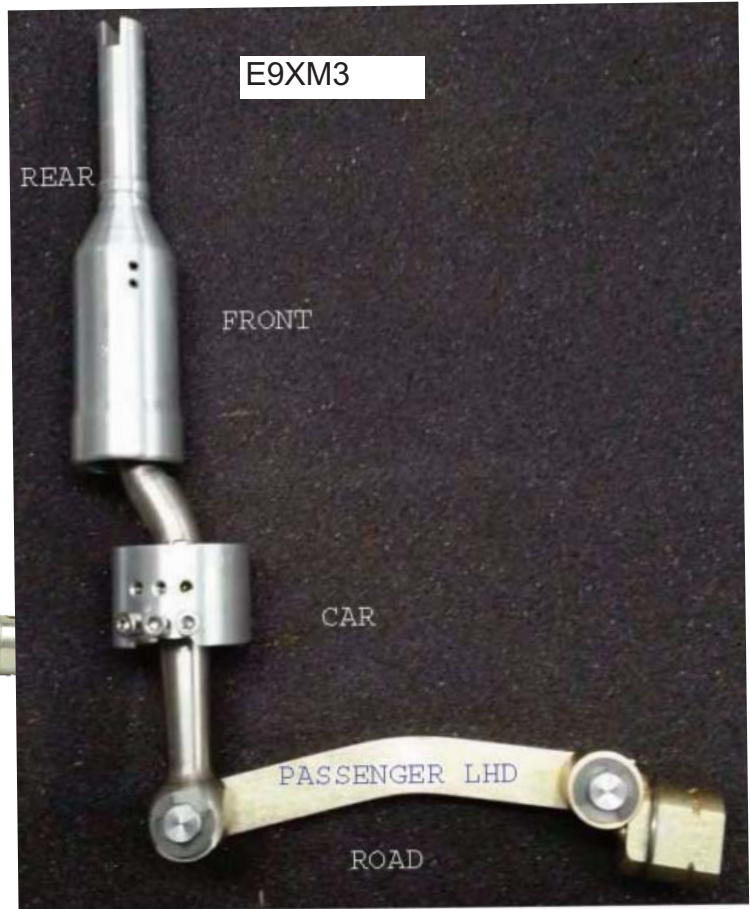
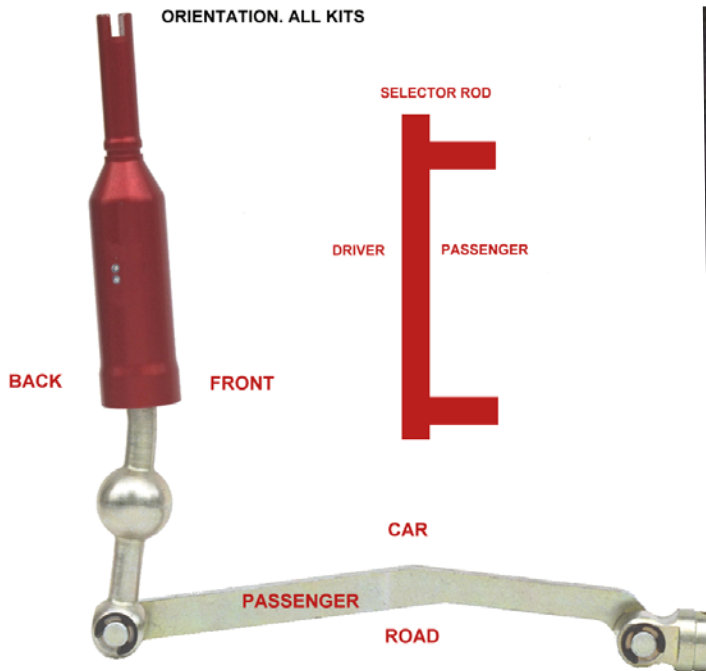
CORRECTION
Should read
Washers,
IF SUPPLIED
must be
used



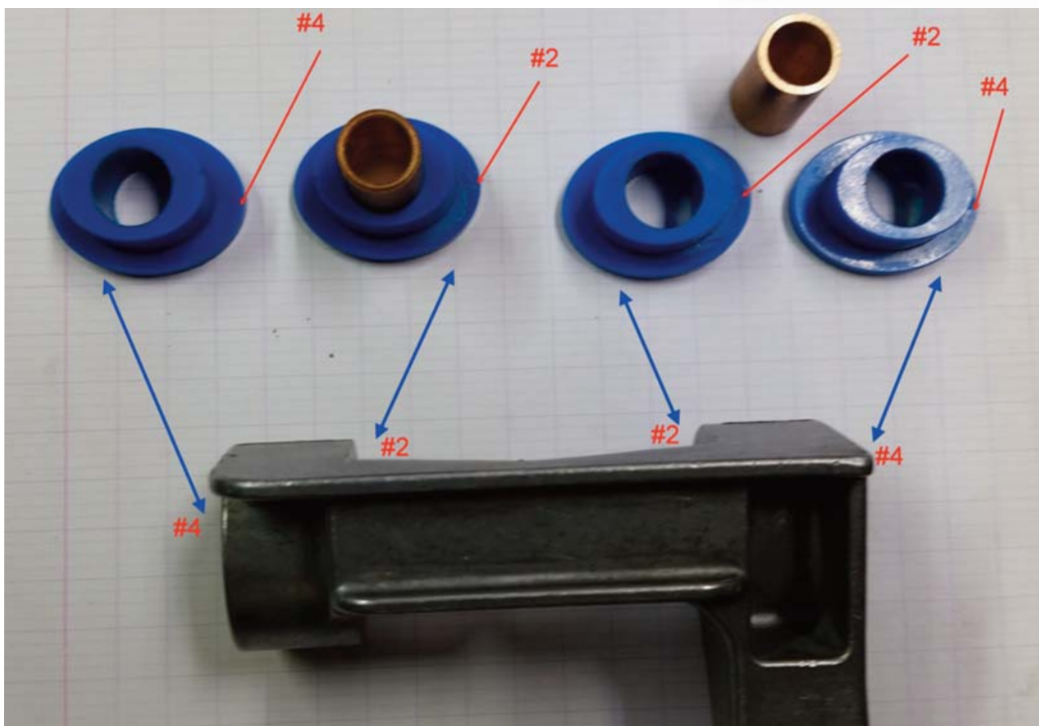
5. Final step: Clearance the bottom of the bracket as needed. See Page 1 STEP 3

Please note. If washers are supplied. You MUST use them or shorten the bolts by about 1 mm. If bolts are used in the topmost row of bolt holes then washers must be used so that the bolts do not hit the bottom of the hole. If bolts are used in the bottom row, washers are NOT needed.

Some additional instructions can be found on our beta site www.autosolutions.info/instructions/



OEM INSTRUCTIONS ARE FOUND AT
<https://www.newtis.info/tisv2/a/en/>
 Choose year and model then select:
 Repair Manual, then :Gearshift section 25
 Variants to OEM are on reverse of page.



URETHANE/ BRONZE BUSHINGS INSTALL STEP 1

A. Bushings are marked on the inside face with a 2 or a 4.

B. #2 bushings are inside bushings #4 are outside bushings

C. Bronze sleeve has a sharp end and a rounded end

D. Sharp end goes into #2, Rounded end into #4

E. install bushing in carrier and test fit. sand lightly if necessary (80 grit sandpaper or finer)

F. Remove bushings

G. Insert sleeve into #2 sharp end first. Insert #2 assembly with sleeve into carrier from the inside

E. Press #4 into outside onto rounded end of sleeve

F. The sleeve should be somewhat centered and not completely on one side or the other.

If needs be push sleeve in to centerit (use small socket,12mm or larger bolt,pencil etc...)

lubricate lightly with non petroleum (vegetable oil, olive oil,silicone grease, soap)

Install carrier on transmission. clip in place